



# ACRO-SMART<sup>®</sup>



UNCOMPLICATED  
ECONOMICAL  
ACCURATE

ELECTRONIC METERING

**A NEW STANDARD IN CHEMICAL METERING**

# LABORATORY ACCURACY

## INDUSTRIAL DURABILITY

- ◆ Acromet offers competitively priced chemical metering to suit all applications.
- ◆ Motor driven electronic series with **continuous proportional** metering.
- ◆ 0.37 kW 415/3/50 motor with option for 240/1/50
- ◆ IP.66 Motor and Electronic enclosure.
- ◆ Performance accuracy better than API.675
  - Linearity better than  $\pm 1\%$
  - Repeatability better than  $\pm 1\%$
- ◆ Manual digital capacity adjustment:
  - Displayed in Litres /Hour
  - Adjusted in 0.1 increments
- ◆ Auto capacity adjustment via external 4-20mA input and 4-20mA feedback signal.
- ◆ Precise and positive volumetric displacement.
- ◆ Self cleaning ball valve operation.
- ◆ 5 Year diaphragm warranty.
- ◆ Pump wetted parts available in PVC, PP, 316SS.
- ◆ Heavy duty mechanical actuation.



### SELECTION GUIDE

CAPACITY / PRESSURE RATINGS – Litres per Hour								
PUMP SPEED (strokes / minute)	LIQUID END CODE						PRESSURE RATING kPa	
	AS 1		AS 2		AS 3			
	Min	Max	Min	Max	Min	Max	PVC	316SS
46	0.15	1.5	0.75	7.5	1.4	14	1000	1500
72	0.23	2.3	1.18	11.8	2.2	22	1000	1500
92	0.3	3	1.5	15	2.8	28	1000	1500
112	0.36	3.6	1.82	18.2	3.4	34	1000	1500
136	0.44	4.4	2.2	22	4.1	41	1000	1500



Manual digital adjustment  
in Litres/Hour



### Acromet (Aust) Pty Ltd

ABN: 34 109 653 760 • ACN: 005 550 514  
 14 Winterton Road, Clayton, Victoria 3168 • P O Box 1105, Clayton South, Victoria 3169  
 Ph: 03 9544 7333 • Fax: 03 9543 6706 • Email: chemex@acromet.com.au • www.acromet.com.au

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## METERING PUMPS ACRO-SMART SERIES

### 1. **SAFETY**

#### 1.1 **General**

Please read and familiarise yourself with all sections of this and other equipment manuals before proceeding with installation.

- Observe all standard precautions which apply to moving machinery.
- Observe all standard precautions which apply to electrical equipment, drives and controls.
- Pay particular attention to special safety 'cautions' and 'notes' in this manual.

#### 1.2 **Mechanical Precautions**

- Prior to undertaking any mechanical maintenance repair, installation, etc. **SWITH OFF**, and disconnect power before proceeding.
- Personnel must wear the appropriate protective safety attire and remove loose clothing, jewellery etc.

#### 1.3 **Electrical Precautions**

- Before undertaking work on the electrical controls or drives, disconnect power and place a notice to advise others of the type of work in process.
- Ensure all necessary grounds are in place and solid.
- Do not disconnect or disable ground connections

<b>CAUTION</b>	<b>Follow all electrical regulations where required by electrical engineering trades.</b>
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## 2. **INTRODUCTION**

Acromet metering pumps are designed and manufactured for long, low maintenance service life and when properly applied, will give many years of consistent accurate metering and trouble free operation.

The following instructions should be read and followed to correctly install and operate the pump and ensure optimum pump life and performance.

Sectional arrangement drawings and Part Lists are enclosed at the end of this manual.

## 3. **INSTALLATION**

- 3.1 It is desirable to locate the pump as close as possible to the supply source (eg tank) in order to minimise friction losses in the suction line.
- 3.2 The pump should be located with sufficient free space provided around the pump to allow access for:
  - Adjustment of the manual capacity adjustment device;
  - To facilitate ease of routine and breakdown maintenance.
- 3.3 The mounting surface should be even and level. The pump base (mounting plate) is provided with four (4) holes for mounting bolts.

## 4. **PIPING**

### 4.1 **General**

- 4.1.1 The pump suction valve is located at the bottom of the pump head and the discharge valve on top. The pump cannot operate without these valves and for correct operation, valves must be vertical.
- 4.1.2 Discharge pressure should be more than 20 kPa greater than suction pressure to prevent over feeding or syphoning and to maintain metering accuracy.

**NOTE: When the difference is less than 20 kPa, a back pressure valve and pulsation dampener should be installed in the discharge line. The pulsation dampener should be located between pump and valve, as close to the pump as possible.**

- 4.1.3 A characteristic of reciprocating pump performance is pulsating flow. Piping should be sized for flow rates at least 3.5 times greater than maximum capacity of pumps.

**NOTE: Small diameter piping will produce unpredictable flow rates and system pressures.**

- 4.1.4 Piping should be as short and straight as possible and arranged to avoid loops or pockets where gas may accumulate.
- 4.1.5 All piping should be separately supported close to the pump to avoid imposing pipe loads on the pump. When handling high or low temperature liquids, measures should be taken to prevent distortion of piping imposing loads on the pump.
- 4.1.6 All pipe work should be flushed clean of any solids which may be present in the pipe work (i.e. weldslag, dirt following construction or repair) before final connection to the pump and start-up.
- 4.1.7 Make provision in discharge piping where necessary to facilitate initial priming of pumps against reduced pressure.
- 4.1.8 Capacity adjustment range for accuracy of metering, avoid over sizing of metering pumps. Flow rates of less than 10% of pump maximum capacity may produce unacceptable accuracy.
- 4.1.9 Where lengthy suction and discharge pipelines are involved or there is limitation on size, install pulsation dampeners close to the pump to:
  - Avoid cavitation – maintain metering accuracy.
  - Reduce amplitude of pulsations
- 4.1.10 Ensure that the drain line from any pressure relief valve in the system is:
  - Suitably sized to ensure correct operation of the relief valve.
  - Returns to the suction tank.
  - Is fitted with a sight glass for visual indication.

## 4.2 **Suction**

- 4.2.1 Piping must be air tight.
- 4.2.2 For ease of maintenance an isolating valve should be located near the pump inlet.
- 4.2.3 Solids should be prevented from entering low volume pumps or pumps used for high accuracy metering. A strainer of 150-200 mesh is recommended and should be adequately sized to prevent restriction of flow.
- 4.2.4 Suction pipe entrance should be at least 75 mm above the bottom of solution tank to allow settlement of larger solids in the tank.
- 4.2.5 Make provision in suction piping where necessary to facilitate automatic venting of any gases likely to accumulate.

#### 4.3 **Discharge**

- 4.3.1 Should it be necessary to install an isolating valve in the discharge line, a relief valve must be installed between the pump and isolating valve.
- 4.3.2 The 2500 Metering Pump, being a positive displacement pump, will be damaged if operated against a closed valve.

<b><u>NOTE:</u></b>	The relief valve should be set to operate at the maximum rated pump discharge pressure or maximum system operating pressure, whichever is lower.
<b><u>CAUTION:</u></b>	<b>When pumping hazardous liquids the relief valve discharge should be piped back to the supply source.</b>
<b><u>NOTE:</u></b>	Where relief valve is likely to operate frequently, to ensure correct operation and maximise valve life, a pulsation dampener should be installed between valve and pump

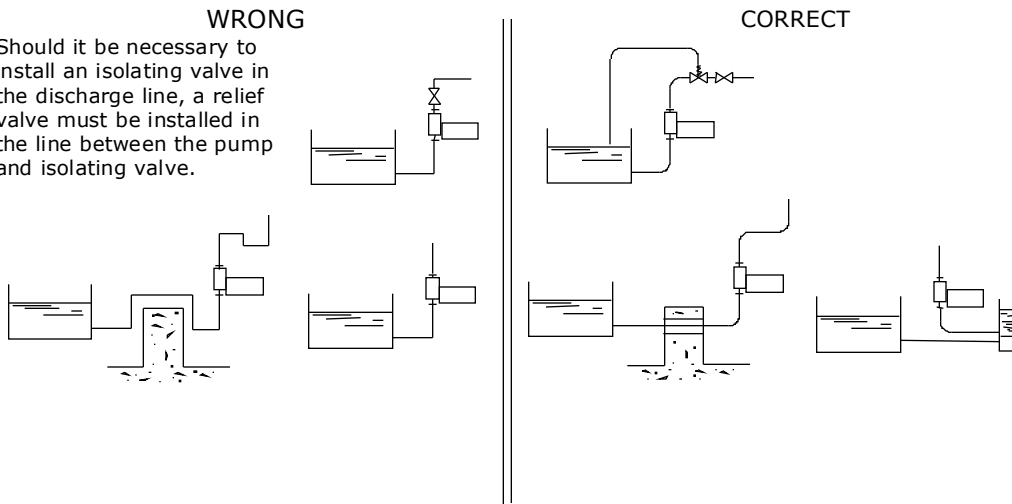
- 4.3.3 A pressure gauge with gauge protector should be installed to check if the pump is not operating at too great a discharge pressure. The gauge should be provided with a petcock valve for isolation from the system when not required.
- 4.3.4 When pumping into a high pressure system, a non return valve should be installed as a safety precaution at the injection point.
- 4.3.5 Make provision in pipe work to facilitate priming against reduced pressure.



#### 4.4 **Piping Arrangement**

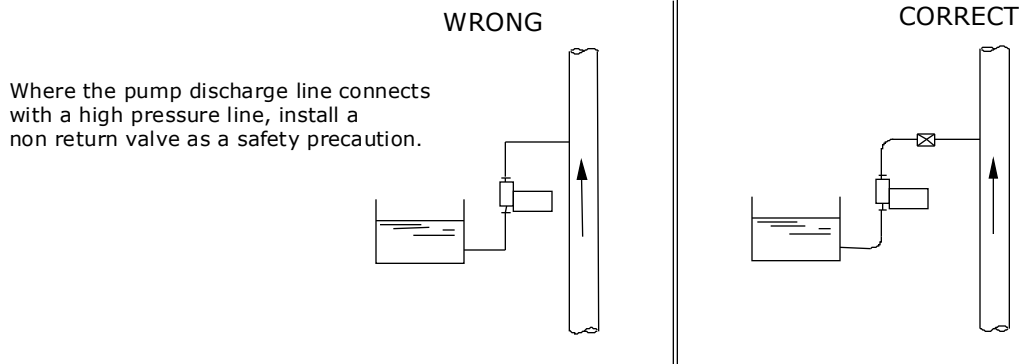
**WRONG**

Should it be necessary to install an isolating valve in the discharge line, a relief valve must be installed in the line between the pump and isolating valve.

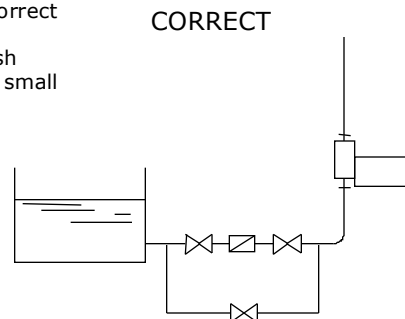


Metering pumps are positive displacement pumps and produce pulsating flow. Consequently there is considerable line pressure loss and suction piping should be sized to ensure adequate NPSHA. If piping extends for a considerable distance a suitable break tank or pulsation dampener should be installed near the pump.

Avoid pockets or loops in piping where gas may accumulate.



The presence of solids in the pumped liquid can cause incorrect pump valve operation and affect metering accuracy. If solids are present install a strainer with 150 to 200 mesh and large mesh surface in order to keep pressure drop as small as possible and ensure that strainer does not become quickly clogged.



**CORRECT**

## 5. **OPERATION**

### 5.1 **Before Starting**

- 5.1.1 Ensure the pump will be operated within its specification.
- 5.1.2 Check gearbox oil level. Prior to leaving factory, each pump is filled to the correct level with the recommended grade of oil (see maintenance section).
- 5.1.3 Check direction of rotation. Correct direction is anti-clockwise when viewing pump from top of motor.
- 5.1.4 Ensure system control of isolating valves in discharge line are open.

### 5.2 **After Starting**

- 5.2.1 Pump will normally prime automatically. However, it may be necessary to run the pump at maximum capacity to clear air. If this is unsuccessful install a return line from discharge pipe to supply tank with valve to facilitate priming at reduced pressure and/or air release.

<b><u>CAUTION:</u> If pumped liquid is hazardous do not disconnect discharge pipe work.</b>
---

- 5.2.2 Check that pump is operating correctly against discharge pressure.
- 5.2.3 Ensure that any problems are noted and appropriate corrective or preventative action is taken.

## **6. CAPACITY ADJUSTMENT**

6.1 Standard manual capacity adjustment is by means of a micrometer. For multiplex pumps, each pump head is individually controlled by a micrometer located behind the respective pump head.

6.2 Adjustment should be made whilst the pump is running. To adjust whilst stopped will cause damage to the pump mechanism.

### **6.3 Capacity Control – Zero Adjustment**

Individual capacity control is provided for each pump head by means of a micrometer located directly behind the respective pump head.

Should it become necessary to reset the mechanism, the procedure is as per the following steps:

6.3.1 Rotate micrometer barrel clockwise towards zero setting until it stops.

6.3.2 Adjust the thumbscrew located on the side of the micrometer assembly until it locks the micrometer in place.

6.3.3 Hold the knurled micrometer barrel steady with multigrips and undo the grub screws located at the end of the micrometer barrel.

6.3.4 Releasing the multigrips, wind the micrometer barrel until the graduations on both the micrometer barrel and anvil are set at zero.

6.3.5 Hold the micrometer barrel with the multigrips at the zero setting and retighten the grub screw located at the end of the barrel.

6.3.6 Loosen the thumbscrew located on the side of the micrometer assembly.

6.3.7 Reset the micrometer adjustment to the desired capacity required and lock the thumbscrew in place.

## 7. **MAINTENANCE**

### 7.1 **Pre Maintenance Cleaning**

- Flush the pump liquid head internals to remove all chemical residue.
- Clean the pumps exterior to ensure chemical free surface.
- Check that appropriate chemical handling and cleaning standards have been met.

**CAUTION: ACROMET (AUST) PTY LTD IS UNABLE TO ACCEPT ANY METERING PUMP RETURNED FOR MAINTENANCE THAT HAS NOT BEEN SUITABLY CLEANED.**

It is an Acromet Quality Assurance policy that all equipment returned for repair or service be supplied with a completed copy of the 'Equipment Decontamination Advice' form, as shown on page 37 of this manual.

### 7.2 **Lubrication**

- 7.2.1 Change oil after 750 hours of operation and at 4,500 hours intervals thereafter.

The following are recommended grades:

SHELL	:	OMALA 320
BP	:	GR-XP-320 ISO
MOBIL	:	MOBIL GEAR 632
CASTROL	:	ALPHA SP 320

- 7.2.2 Fill oil until oil starts to overflow from the filler port.  
Oil volume : 450 ml

### 7.3 **Suction & Discharge Valves**

- 7.3.1 During routine maintenance, valves should be dismantled and checked. Replace worn ball checks and valve seats. When pumping clean liquids of moderate viscosity, valves will give many years of trouble free service. However, valve life can be reduced in applications where discharge pressure is high, liquid viscosity low or solids are present.

**NOTE: Should it be necessary to service the valves, cleanliness is essential and care should be taken to avoid damaging components. Refer to valve drawing at end of manual prior to dismantling.**

- 7.3.2 When reassembling, ensure that all O-Rings, ball checks and ball stops are in the correct position. Failure to fit ball stops can result in closed head situation and severe pump damage.

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## 7.4 Diaphragm

- 7.4.1 When fitting a new diaphragm, the diaphragm bolt should be tightened firmly with the correct spanner available from Acromet.
- 7.4.2 Before tightening the diaphragm bolt, capacity adjustment should be set at 0% eg stroke length should be in the extreme forward position.
- 7.4.3 Place diaphragm in position ensuring holes line up and screw in two (2) solution head bolts (opposing each other) through diaphragm bolt holes into solution head adaptor. This is to ensure that the diaphragm does not rotate when tightening the diaphragm bolt.
- 7.4.4 Having tightened diaphragm bolt, remove solution head bolts and fit solution head.

**NOTE: Excessive tightening of solution head bolts should be avoided as this will result in early diaphragm failure.**

- 7.4.5 After the new diaphragm has been fitted, calibration should be checked and monitored until diaphragm has stabilised.

All major mechanical repairs should be undertaken by Acromet's specialist servicing workshop in Melbourne. In most cases a pump can be repaired and despatched in one day.

## 8. TROUBLESHOOTING

Trouble	Cause	Corrections
(A) Pump does not start.	Blown electrical. Fuse.	Check cause and change to suitable capacity fuse
	Electrical overload relay trips.	Change relay capacity to correct value.
	Electrical wiring breakdown or defective contact.	Change or reconnect.
	Low voltage. Difference in supply voltage and rated voltage of motor.	Find cause and correct.
	Defective motor.	Check and replace.
	Excessive pressure in discharge line.	Reduce pressure.
	Valve in discharge line closed.	Open valve
	Pump discharge valve incorrectly reassembled during maintenance. Ball stop cushion missing	Reassemble correctly.
	Air in liquid end.	Relieve pressure in discharge line.
(B) No Flow	Valve in discharge line closed.	Open valve.
	Pump discharge valve incorrectly reassembled during maintenance. Ball stop cushion missing.	Reassemble correctly.
	Overload relay	Reset the switch after checking the cause and correcting.
(C) Pump does not work after operating normally	Overload relay	Reset the switch after checking the cause and correcting.
	Discharge pipe clogged.	Clear the pipe.
	Valve in discharge line closed.	Open valve.
	Pump discharge valve incorrectly reassembled during maintenance. Ball stop cushion missing.	Reassemble correctly

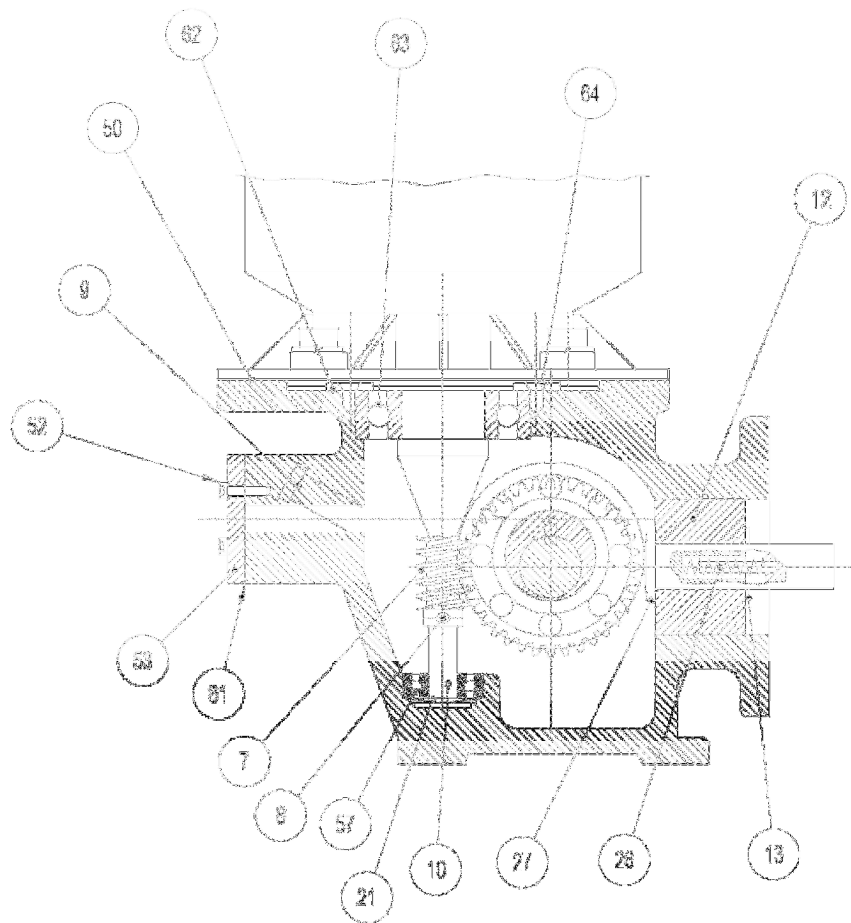
Trouble	Cause	Corrections
(D) Reduced pump flow rate or unstable rate.	Valve clogged.	Clean.
	Worn valve seat.	Replace seat or valve.
	Flow meter incorrect.	Inspect meter, repair or change.
	Leakage from relief valve.	Inspect, repair or change.
	Air leaking into suction piping	Check for leak source and repair.
	Air lock in suction line.	Review suction pipework layout to eradicate air pockets.
	Change in pump rpm	Correct electric power sources, speed control etc.
(E) Reduced pump flow rate. Unstable flow rate. Flow rate does not increase as stroke length is increased. Cavitation noise may be apparent.	Insufficient NPSH available:	Enlarge suction pipe, or install accumulator in the line close to pump or raise level of tank.
	(a) Suction pipe diameter too small.	
	(b) Suction lift too great.	Raise liquid level.
	Viscosity of liquid too high.	1. Heat or lower viscosity by other means. 2. Increase suction pipe diameter. 3. Increase suction pressure.
	Vapour pressure high.	1. Lower liquid temperature at inlet port. 2. Raise liquid level.
	Suction piping and/or valve clogged	Clean
	Suction strainer clogged or too small	Clean or replace with larger unit.

Trouble	Cause	Correction
(F) Excessive pump flow rate. Flow continues after pump has stopped.	Pressure difference across pump less than 20 KPa	Increase pressure difference (ie install back pressure valve).
	Discharge line too long or diameter too small	Reduce length and/or increase diameter. Install accumulator in discharge line.
(G) Liquid leakage from pump adaptor drain	Ruptured diaphragm.	Check/replace diaphragm.
(H) Knocking sound in gearbox	Excessive discharge pressure	Check discharge pressure.
(I) Liquid end noise	Rhythmic noise of pump valves	Normal
	Clogged discharge or suction valve	Clean
(J) Overheating of motor	Improper voltage	Adjust voltage to motor specification.
	Overload	(Refer to Section K).
	Inadequate ventilation	Change motor or relocate
(K) Overload	Improper Oil	Change
	Discharge pressure too high	Lower to permissible pressure
	Erratic noise of pump valves	1. Clean valves. 2. Increase pressure difference (ie install back pressure valve).



## **9. ACRO-SMART ELECTRONIC SERIES METERING PUMP**

### **9.1 Drive End (Simplex) – Side Elevation**



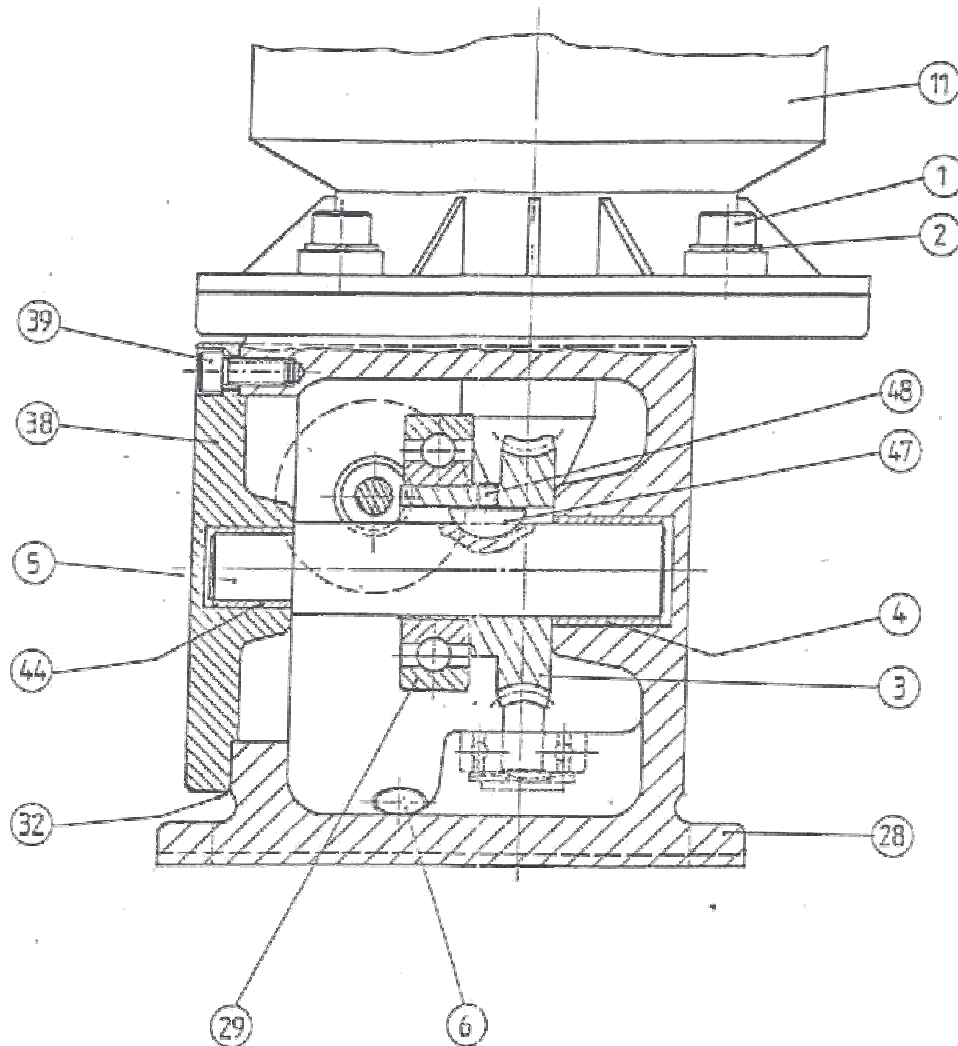
## 9.2 **Drive End (Simplex) – Side Elevation - Parts List**

ITEM	PART NO	DESCRIPTION	QTY	NOTES
7	E-42	WORM	1	⊗
8	10-01-11	PIN (DRIVE MOTOR)	2	
9	08-12-02	OIL FILL PLUG	1	
10	10354	WORM EXTENSION SHAFT	1	□
12	10302	PRIMARY PISTON	1	
13	11-01-21	CIRCLIP (STRIKER SHAFT)	1	
21	09/03/06	WAVE WASHER	1	
26	10311	SPRING RETURN	2	
27	10358	STRIKER SHAFT	1	
52	08-01-04	CAP SCREW	2	
53	10450	MICROMETER BLANKING PLATE	1	
55	KDM	MICROMETER ASSEMBLY	1	
57	06-01-42	BEARING (WORM EXTENSION SHAFT – BOTTOM)	1	
61	8023	GASKET – OUTER (MICROMETER)	1	
62	10361	RETAINING PLATE	1	
63	06-01-43	BEARING (WORM EXTENSION SHAFT – TOP)	1	
64	08-03-20	COUNTERSUNK SCREW	3	

### **Notes:**

- ⊗ State Head Size
- ⊠ State Stroking Rate (SPM)
- State Drive Motor Frame Size

9.3 **Drive End (Simplex) – End Elevation**



#### 9.4 **Drive End (Simplex) – End Elevation - Parts List**

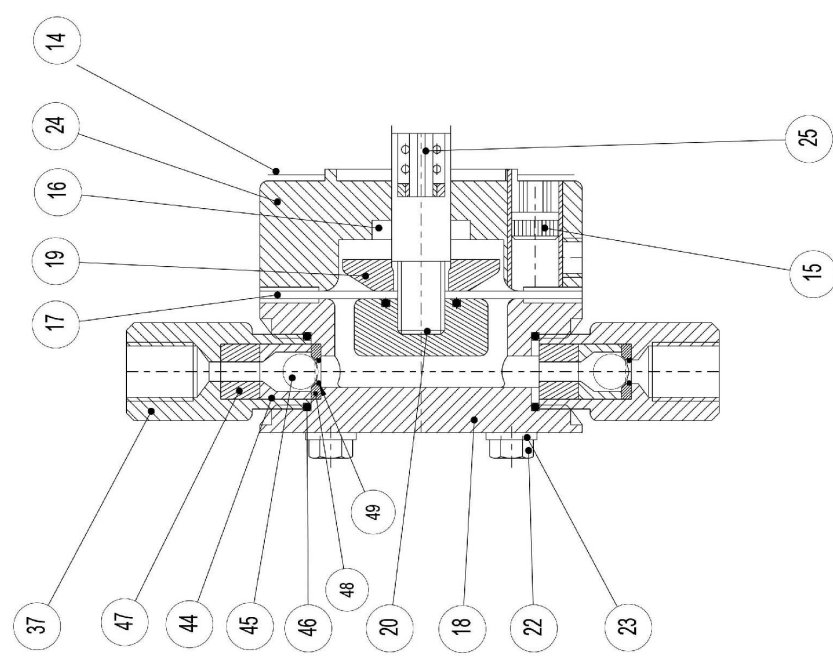
ITEM	PART NO	DESCRIPTION	QTY	NOTES
1	08-01-74	SCREW (MOTOR)	4	
2	09-02-24	SPRING WASHER (MOTOR)	4	⊗
3	10355	WORM WHEEL	1	◇
4	06-04-07	BUSH (MAIN SHAFT)	1	
5	10325-1	MAIN SHAFT	1	⊗
6	08-12-02	DRAIN PLUG	1	
11	AS SPEC	DRIVE MOTOR	1	
28	10351(1)1-5	PUMP BODY SIMPLEX (1-5 GAL)	1	
	10351(1)15-50	PUMP BODY SIMPLEX (15-50 GAL)		
	10351(2)1-5	PUMP BODY DUPLEX (1-5 GAL)		
	10351(2)15-50	PUMP BODY DUPLEX (15-50 GAL)		
29	06-01-44	BEARING ECCENTRIC	1	
32	10306	Gasket (END COVER)	1	
38	10362	END COVER	1	
39	08-01-77	SCREW (END COVER)	4	
44	06-04-10	BUSH (END COVER)	1	
47	12-01-09	WOODRUFF KEY	1	
48	08-13-31	GRUB SCREW	1	

#### **Notes:**

- ⊗ State Head Size
- ◇ State Stroking Rate (SPM)
- State Drive Motor Frame Size

## 9.5 Liquid Head Section Drawings

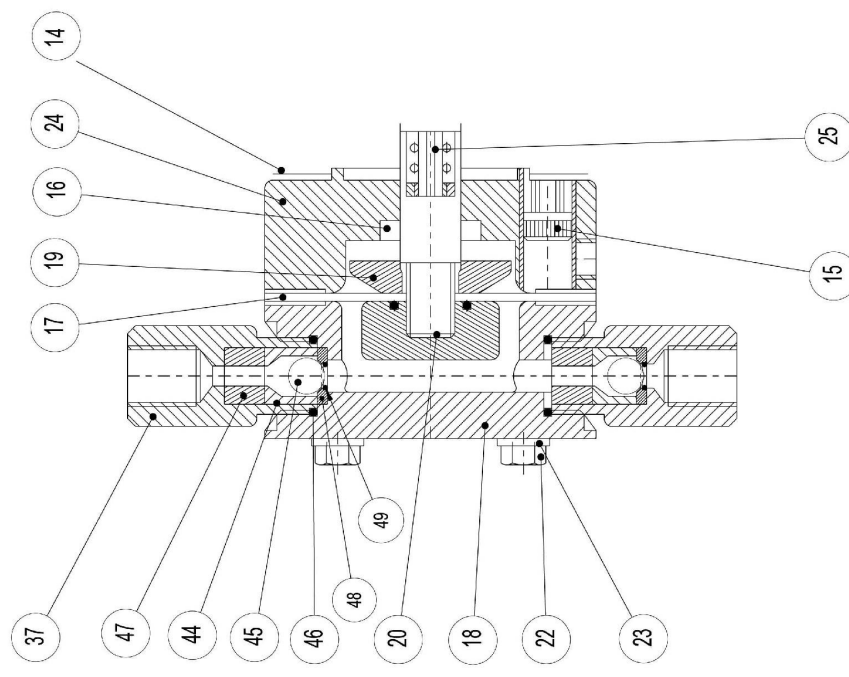
ITEM	PART No.	DESCRIPTION	QTY	COMMENT
14	10313	GASKET ADAPTOR	1	
15	08-01-77	CAP SCREW ADAPTOR	2	SI
16	07-01-26	OIL SEAL 16X28X7	1	SI
17	S-0941	DIAPHRAGM (005)	1	PTE
18	10451-001-S	SOLUTION HEAD	1	SS
19	S-099-1W	SECONDARY PISTON (005)	1	CAST IRON
20	AS-096-1 SS	DIAPHRAGM BOLT ASSEMBLY	1	SS
22	08-02-103	BOLT SOLUTION HEAD	4	SS
23	08-01-28	WASHER SOLUTION HEAD	4	SS
24	S-097-1W	ADAPTOR	1	CAST IRON
25	10-01-18	SPRING PIN	2	SI
45	14-01-01	316SS BALL CHECK 1/4"	2	SS
46		DISCHARGE VALVE ASSEMBLY	1	SS*
48	10454-1-S-S	VALVE SEAT 1.5 GAL SS S-SERIES	1	SS*
49	07-03-07	O-RING OV-11-008	1	*
37	S-083-1-3W SS	VALVE BODY	1	SS*
44	S-088-1-3W PTFE	VALVE INSERT	1	PTFE*
46	07-03-03	"O"-RING	1	*
47	S-088-2-3W PTFE	SPACER VALVE INSERT	1	PTFE*
		SUCTION VALVE ASSEMBLY	1	SS
37	S-083-1-3W SS	VALVE BODY	2	SS
44	S-088-1-3W PTFE	VALVE INSERT	1	PTFE
46	07-03-03	"O"-RING	1	*
47	S-088-2-3W PTFE	SPACER VALVE INSERT	1	PTFE
48	10454-1-S-S	VALVE SEAT 1.5 GAL SS S-SERIES	1	SS*
49	07-03-07	O-RING OV-11-008	1	*

SS		ACROMET 14 WINTERTON ROAD, CLAYTON, VIC. 3108		DRAWN: NG
FINISH		TITLE: CROSS SECTION-SOLUTION END AS-1 ACRO-SMART SERIES (2 GALLON)		DATE: 22/06/13
TOLERANCE: 30 ANGLES REL. 0.014 ± 0.1 REL. 0.01 ± 0.2 ANG. 1/4 - 1 DEG.		SHEET: 1		SCALE: NTS
		URL: No.: 10449-001		CHECKED:
				APPD:

ACN 005 550 514

ITEM	PART No.	DESCRIPTION	QTY	COMMENT
14	10313	GASKET-ADAPTOR	1	
15	08-01-77	CAP SCREW-ADAPTOR	2	St
16	07-01-28	OIL SEAL 18X28X7	1	St
17	S-094-2-3	DIAPHRAGM (005)	1	PTFE
18	10451-002-S	SOLUTION HEAD	1	SS
19	S-096-3W	SECONDARY PISTON (005)	1	CAST IRON
20	AS-096-3 SS	DIAPHRAGM BOLT ASSEMBLY	1	SS
22	08-02-103	BOLT-SOLUTION HEAD	4	SS
23	09-01-28	WASHER-SOLUTION HEAD	4	SS
24	S-097-3W	ADAPTOR	1	CAST IRON
25	10-01-18	SPRING PIN	2	St
45	14-01-01	316SS BALL CHECK 1/4"	2	SS
		DISCHARGE VALVE ASSEMBLY	1	SS *
48	10454-1-5-S	VALVE SEAT 1-5 GAL SS S-SERIES	1	SS *
49	07-03-07	O-RING OV-11-008	1	*
37	S-083-1-3W SS	VALVE BODY	1	SS *
44	S-088-1-3W PTFE	VALVE INSERT	1	PTFE *
46	07-03-03	"O"-RING	1	*
47	S-089-2-3W PTFE	SPACER-VALVE INSERT	1	PTFE *
		SUCTION VALVE ASSEMBLY	1	SS
37	S-083-1-3W SS	VALVE BODY	2	SS
44	S-088-1-3W PTFE	VALVE INSERT	1	PTFE
46	07-03-03	"O"-RING	1	*
47	S-089-2-3W PTFE	SPACER-VALVE INSERT	1	PTFE
48	10454-1-5-S	VALVE SEAT 1-5 GAL SS S-SERIES	1	SS *
49	07-03-07	O-RING OV-11-008	1	*

MATERIAL	SS	ACROMET 14 WINTERBURN ROAD, CLAYTON, VIL. 3108	DRAWN: NG
FINISH		14 WINTERBURN ROAD, CLAYTON, VIL. 3108	DATE: 22/06/13
TOLERANCES: DEC. 0.00 4- 0.1 DEC. 0.0 4- 0.2 ANG. 4- 1 DEG.	30° ANGLE RELIEF	TITLE: CROSS SECTION-SOLUTION END AS-2 ACRO-SMART SERIES (2 GALLON)	
		DEC. No.: 10449 - 001	SCALE: NTS (HATCH)
		SHT. 1	APPD:

ACN 005 550 514

ITEM	PART No.	DESCRIPTION	QTY	COMMENT
14	10313	GASKET-ADAPTOR	1	
15	08-01-77	CAP SCREW-ADAPTOR	2	SI
16	07-01-26	OIL SEAL 16X28X7	1	SI
17	S-084-2-3	DIAPHRAGM (005)	1	PTFE
18	10451-005-S	SOLUTION HEAD	1	SS
19	S-089-3W	SECONDARY PISTON (005)	1	CAST IRON
20	AS-096-3 SS	DIAPHRAGM BOLT ASSEMBLY	1	SS
22	08-02-103	BOLT SOLUTION HEAD	4	SS
23	09-01-28	WASHER-SOLUTION HEAD	4	SS
24	S-087-3W	ADAPTOR	1	CAST IRON
25	10-01-18	SPRING PIN	2	SI
45	14-01-01	316SS BALL CHECK 1/4"	2	SS
		DISCHARGE VALVE ASSEMBLY	1	SS *
48	10454-1-5-S	VALVE SEAT 1-5 GAL SS S-SERIES	1	SS *
49	07-03-07	O-RING OV-11-008	1	*
37	S-083-1-3W SS	VALVE BODY	1	SS *
44	S-088-1-3W PTFE	VALVE INSERT	1	PTFE *
46	07-03-03	O-RING	1	*
47	S-088-2-3W PTFE	SPACER-VALVE INSERT	1	PTFE *
		SUCTION VALVE ASSEMBLY	1	SS
37	S-083-1-3W SS	VALVE BODY	2	SS
44	S-088-1-3W PTFE	VALVE INSERT	1	PTFE
46	07-03-03	O-RING	1	*
47	S-088-2-3W PTFE	SPACER-VALVE INSERT	1	PTFE
48	10454-1-5-S	VALVE SEAT 1-5 GAL SS S-SERIES	1	SS *
49	07-03-07	O-RING OV-11-008	1	*

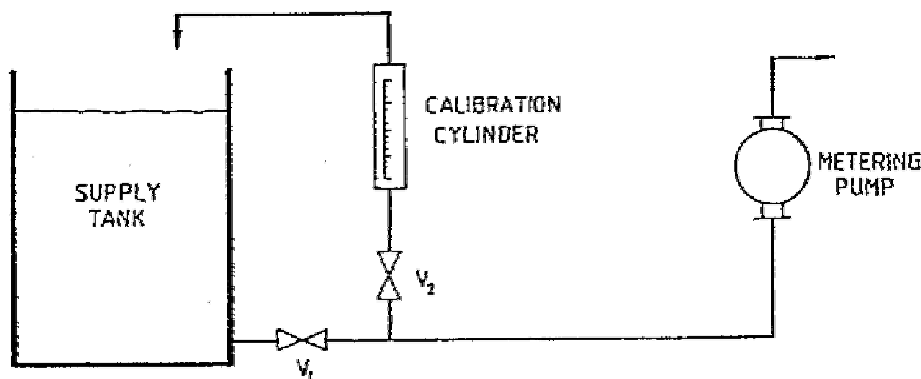
MATERIAL SS	FINISH	 3RD ANGLE PROJECTION	TITLE: CROSS SECTION-SOLUTION END AS-3 ACRO-SMART SERIES (5 GALLON)		SCALE NTS	DATE: 22/06/13	DRAWN N.G
			FIG. No.: 10449-002	SHEET 1	APPD:	ALV 015 550 514	

## 10. CALIBRATION OF A METERING PUMP

To perform a calibration test on the delivery rate you will require a stop watch and materials necessary to perform a series of simple calculations.

To utilise this system efficiently, the following procedure should be followed whilst the pump is operating.

1. Valve V1 must remain open except when the user is testing the deliver rate.
2. To test the delivery rate, open valve V2 and flood the calibration cylinder well above the top graduation mark.
3. Close valve V1.
4. At the moment when the fluid level reaches the top graduation mark, begin timing the test.
5. When the liquid reaches the desired lower graduation, stop your watch and note down the time and calibration discharge quantity. Open valve V1 quickly and close V2 to avoid air being drawn into the system via the calibration cylinder.
6. Should another calibration test be required, then proceed to Item 2.



**FIG. 1**

### EXAMPLE OF TYPICAL CALIBRATION TEST:

Test volume recorded	:	1190 millilitres
Test time taken	:	63 seconds
Flow Rate (L/H)	=	$\frac{\text{volume recorded (ml)}}{\text{time taken (sec)}} \times 3.6$
	=	$\frac{1190}{63} \times 3.6 = 68 \text{ litre/hour}$



**CALIBRATION CYLINDER – INSTALLATION GUIDE****LOCATION:**

Install the calibration cylinder as shown in Figure 1. The cylinders must be installed in the suction piping in a vertical position and as close as possible to the suction tank.

**Remember** the location should make allowance for sufficient free space around the calibration cylinder for easy reading of graduations.

**PIPING:**

It is essential that the size of the pipe to the calibration cylinder be the same size as the suction piping and cylinder inlet connection. Under-sized pipe work will cause suction losses and, hence, affect calibration accuracy.

We strongly recommend that the use of full-flow ball valves to give consistent system throughput and rapid open and shut operation – an important feature when checking calibrations.

Piping should be air-tight and suitably supported at regular intervals.

An overflow/venting line should be connected between the top of the calibration cylinder and the supply tank.

<b><u>CAUTION:</u> NEVER USE THE CYLINDER ON THE DISCHARGE SIDE OF ANY PUMP.</b>
--

## **11. SERIES 500 VALVE INSTRUCTIONS**

### **INSTALLATION:**

See diagram overleaf of recommended installation layout for pressure relief and back pressure applications.

We recommend installation of a pulsation dampener between valve and pump for both applications to provide smoother, more accurate valve operation and maximise valve life.

Coat pipe fittings with suitable thread sealant such as PTFE tape before connecting to prevent leakage.

**CAUTION:** Do not over-tighten screwed connection. Should leakage occur during operation, unfasten connection and recoat threads with sealant.

### **ADJUSTMENT:**

Valve operating pressure is controlled by the spring (8) and can be increased or decreased by varying the spring preload.

At date of purchase, Acromet will adjust the valve to meet customer's requirements.

To alter or set operating pressure at site, it is necessary for a pressure gauge with snubber to be installed in the line between the valve and the pump and with pump operating:-

For Back Pressure: Unfasten locknut (5). Unscrew adjustment screw (4) to decrease pressure or screw in to increase pressure. When required pressure is achieved, retighten locknut.

For Pressure Relief: Unfasten locknut. Unscrew adjustment screw to decrease pressure or screw in to increase pressure. When full flow through valve at required relief pressure is achieved, retighten locknut.

### **MAINTENANCE:**

The valve and its components should be inspected annually or when incorrect operation is suspected.

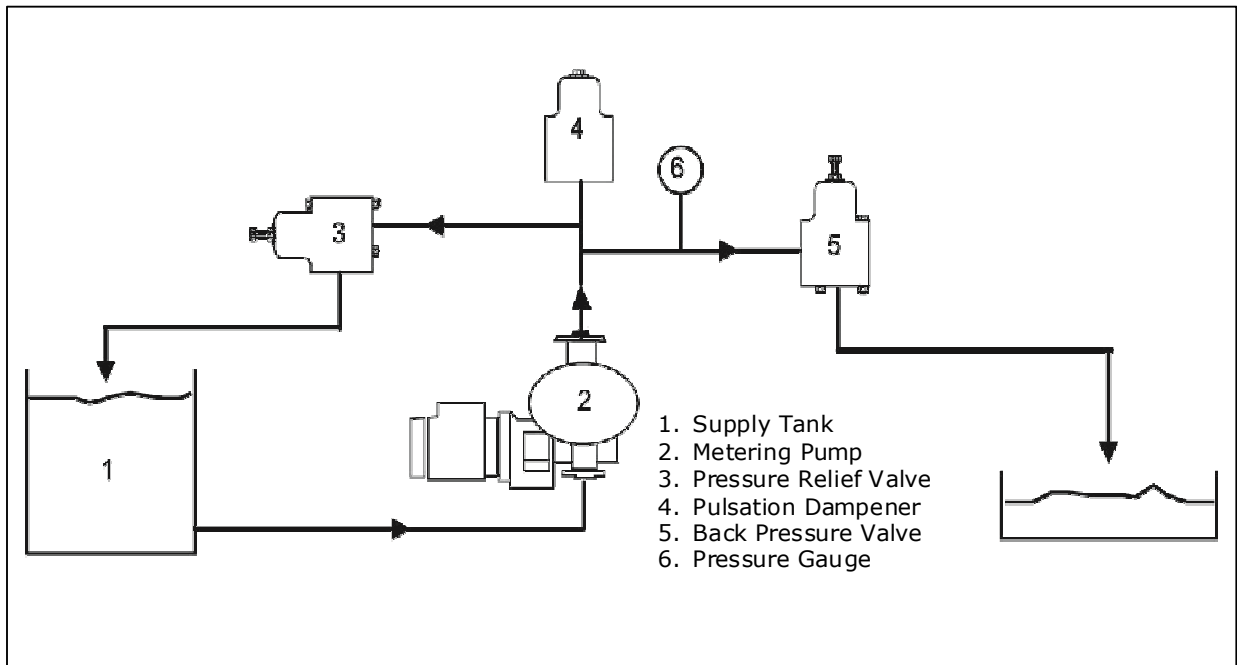
Disassembly is relatively simple. Unfasten locknut and unscrew adjustment screw to remove spring preload. Unfasten the three main bolts (3). These bolts hold the upper and lower halves together. Separate body halves and remove internals.

Carefully inspect and clean all components. Worn or damaged parts should be replaced. Smear the outer surface of the plunger and the bore of the upper body with grease to prevent plunger sticking in bore during operation.

Assembly procedure is reverse of disassembly.

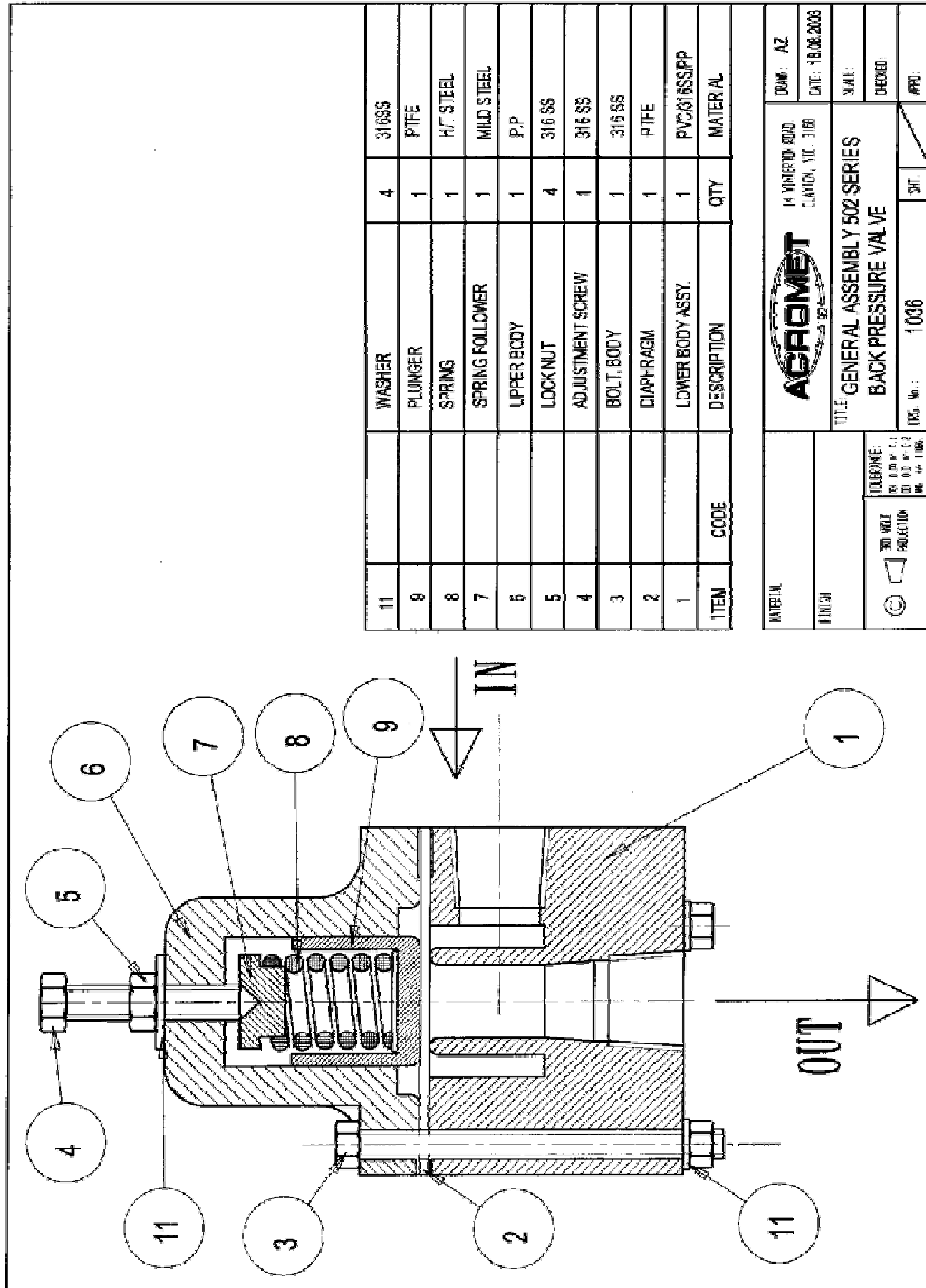
After reinstalling, adjust valve operating pressure as previously described.

## **INSTALLATION LAYOUT**



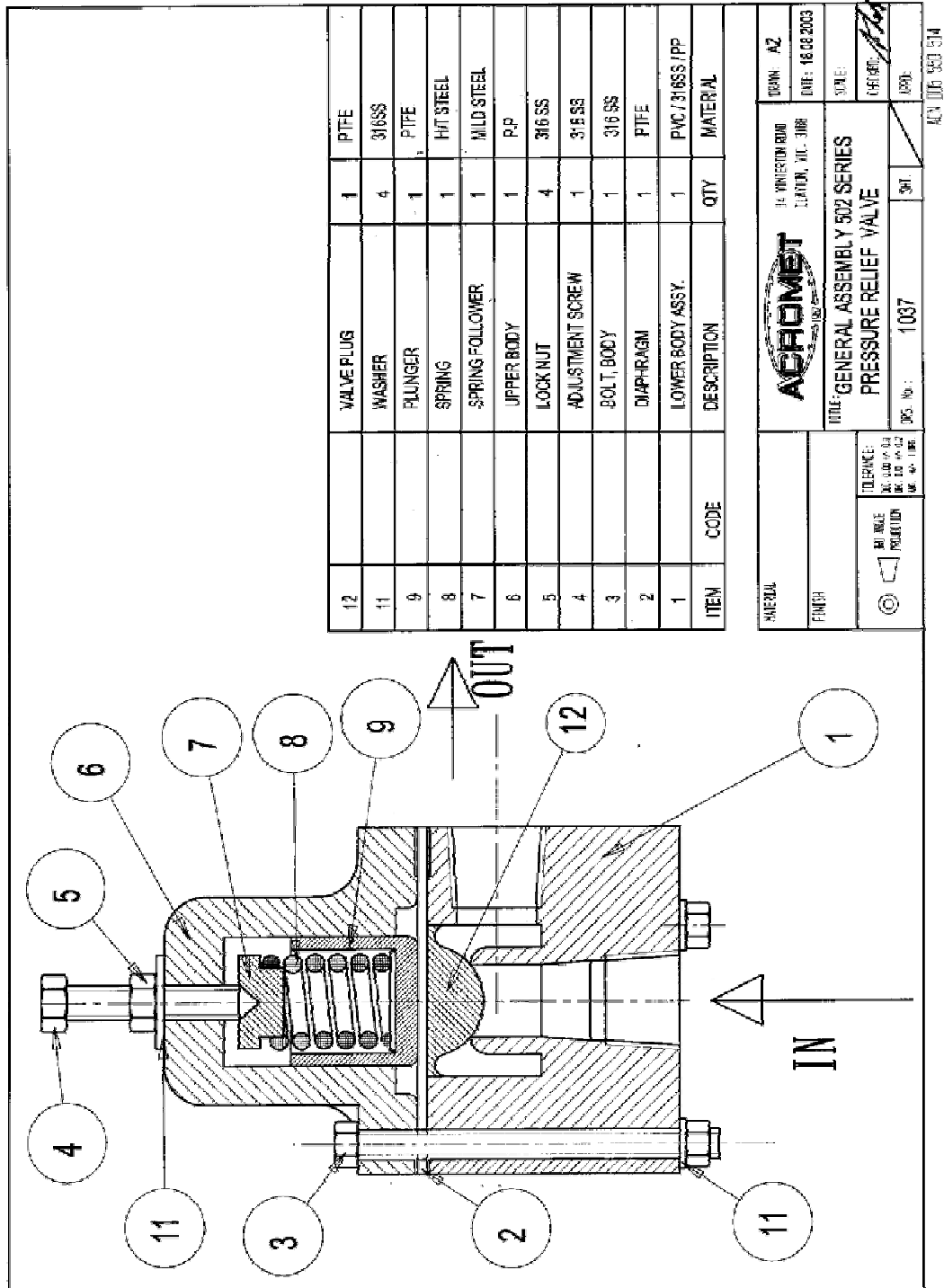
**GENERAL ASSEMBLY 502 SERIES**

**BACK PRESSURE VALVE**



**GENERAL ASSEMBLY 502 SERIES**

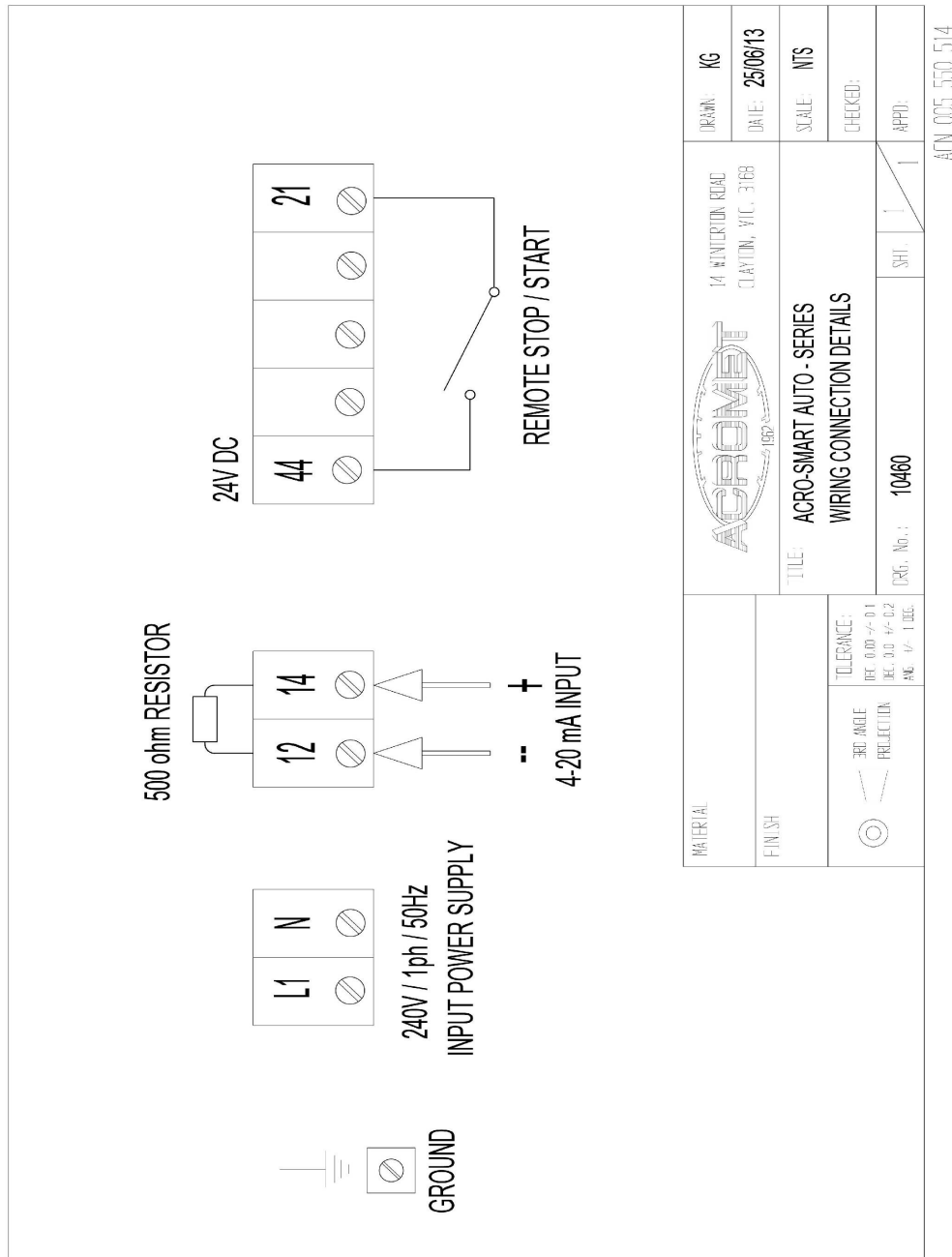
**PRESSURE RELIEF VALVE**

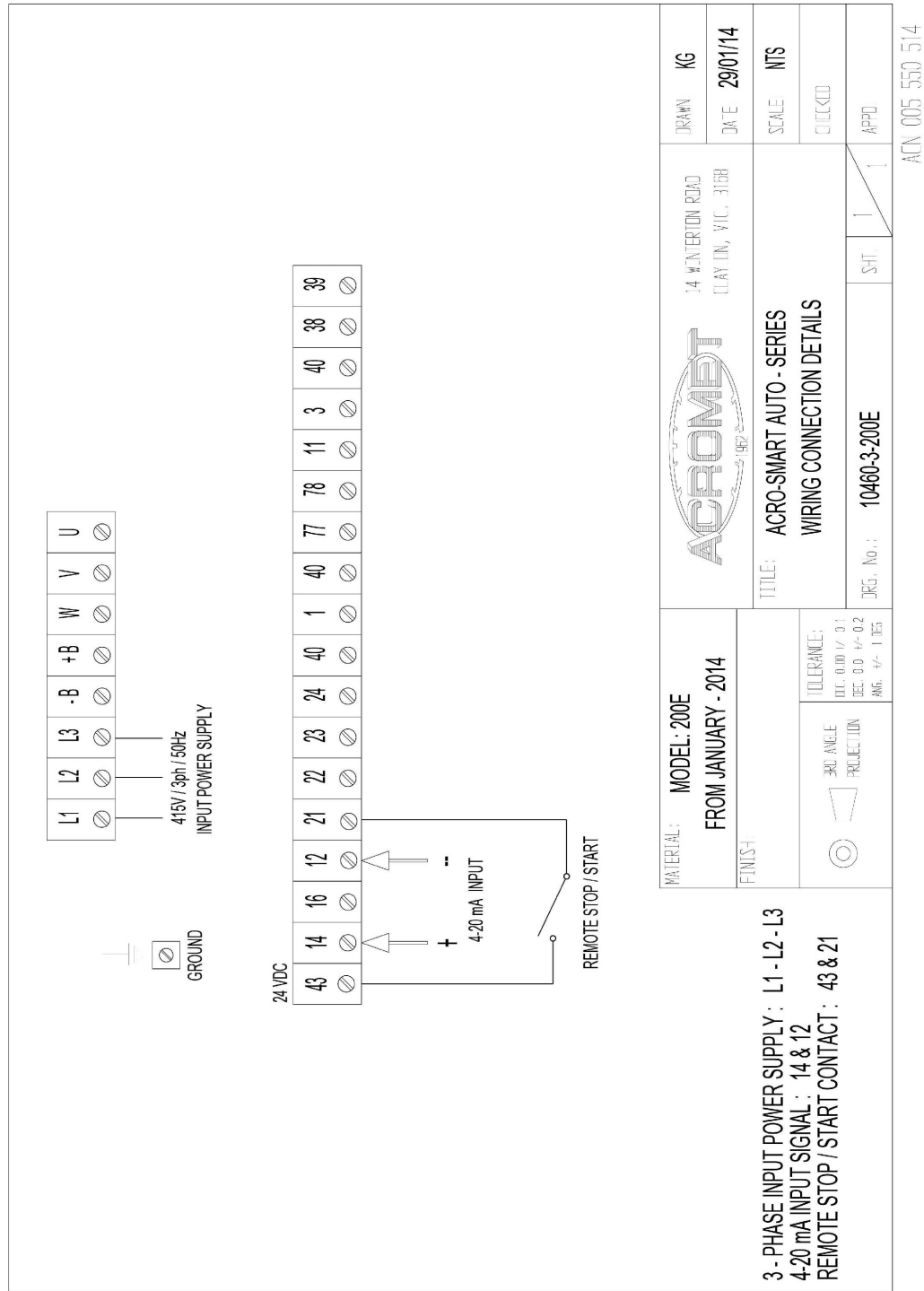


## 12. ACRO-SMART WIRING CONNECTION DETAILS

### Please Note:

**Your ACRO-SMART Metering Pump has been factory set and programmed ready to be placed into operation and only requires power input supply, 4-20mA signal supply and remote stop/start switching as per the wiring connection details on drawing reference 10460 for 240 volt and 10460-3-200E for 415 volt.**









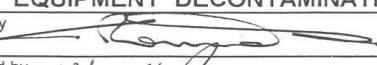
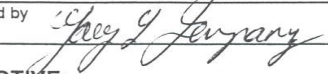
## **APPENDIX**

- 1 **EQUIPMENT DECONTAMINATION ADVICE DOC. No. SD-19.0-1**



**UNCONTROLLED COPY**

## Q.A. PROCEDURE

Section	EQUIPMENT DECONTAMINATION PROCEDURE	
Issued by		
Approved by		
Document No.	QAPM-SD-19.0-1	
Issue Date: 13/12/94	REV 0	Page 19.1
Date 19.12.94		Supersedes
Date 19/12/94		Valid from 19/12/94

**OBJECTIVE:**

The purpose of this procedure is to provide a standard method for the return of equipment in a safe decontaminated condition.

**SCOPE:**

All goods / equipment being returned to Acromet (Aust) Pty Ltd for service and repair.

**RESPONSIBILITIES:**

It is the responsibility of the customer to ensure that the correct and proper decontamination has been carried out before returning goods to Acromet (Aust) Pty Ltd.

All persons arranging or receiving goods into Acromet (Aust) Pty Ltd shall adhere to this procedure.

**PROCEDURE:****1.0 BEFORE RETURN**

Before any goods / equipment can be accepted for return;

1.1 The customer must be notified of Acromet (Aust) Pty Ltd equipment decontamination procedure.

1.2 Supply the customer with a copy of the Equipment Decontamination Advice form SD-19.0-1 either by fax or mail.

**2.0 THE CUSTOMER IS TO PROVIDE**

2.1 A completed Equipment Decontamination Advice form SD-19.0-1.

2.2 The relevant Material Safety Data sheet.

2.3 A Purchaser Order detailing work to be carried out.

**3.0 UPON ACROMET RECEIPT OF DECONTAMINATED GOODS**

3.1 Upon receipt of decontaminated goods / equipment with completed Equipment Decontamination Advice form and Material Safety Data sheet, a repair / tag number will be allocated and processed accordingly.

Note: Any goods / equipment received without an Equipment Decontamination Advice form will be QUARANTINED and the Acromet Product Manager notified.

**4.0 RETURN OF CONTAMINATED GOODS**

The Acromet Product Manager will;

4.1 Notify the customer of Quarantine procedure.

4.2 Inform the customer of their responsibility to arrange collection of contaminated goods.

**RELATED DOCUMENTS:**

SD-19.0-1 Equipment Decontamination Advice form

END OF DOCUMENT

ACROMET (AUST) PTY LTD

SD1901.DOC



## ACROMET (AUST) PTY LTD

<b>EQUIPMENT DECONTAMINATION ADVICE</b>	Document No <b>SD -19.0 -1</b>	Issue Date: 04/08/12 <b>REV 2</b>
	Page No. 1	

ACROMET USE ONLY
MATERIAL RETURN TAG No. _____

### IMPORTANT NOTE!

**ITEM RETURNED MUST HAVE THIS FORM COMPLETED. ENCLOSED IN AN ENVELOPE AND ATTACHED TO OUTSIDE OF SKID OR CRATE IN AN EASILY VISIBLE LOCATION.**

The exterior of the item must be cleaned and all part(s) in contact with the Process decontaminated. A Material safety data sheet (MSDS) for the fluid handled by the item must be provided together with the shipment.

**Please Return Item(s), Freight Prepaid, To:** Acromet (Aust) Pty Ltd  
14 Winterton Road  
CLAYTON VIC 3168  
AUSTRALIA

**Failure to supply the following information may result in the goods being returned unexamined, with package and freight costs charged to the Sender.**

### MUST BE COMPLETED AND ATTACHED TO RETURNED ITEM!

Customer Name: _____
PO Number: _____
Model Number: _____
Serial Number: _____
Description: _____
MSDS Provided _____ <input type="checkbox"/> YES
This item has been decontaminated _____ <input type="checkbox"/> YES
Name of Contaminate: _____
By signing this form, the undersigned certifies that the enclosed item(s) have been properly decontaminated and the appropriate MSDS is enclosed.
If it is found that the equipment requires further de-contamination prior to strip and assessment, signing this form indicates acceptance of any additional charges.
Name: _____
Position: _____
Signature _____

**Note: Gearbox must be opened and cleaned if process contamination is suspected.**

If you have any questions, please contact Acromet (Aust) Pty Ltd Service Department on (03) 9544 7333. Acromet and its employees would like to thank you for your cooperation in this matter.

SD19.01.DOC